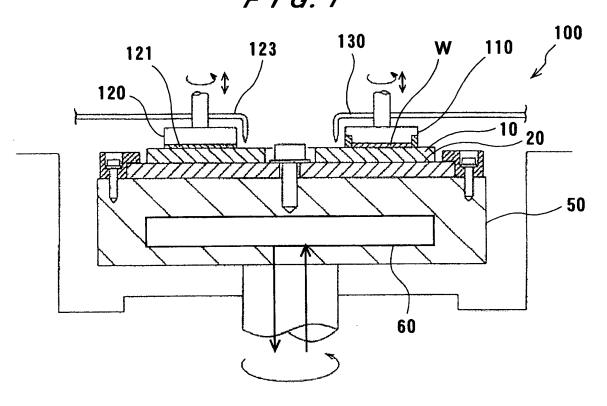
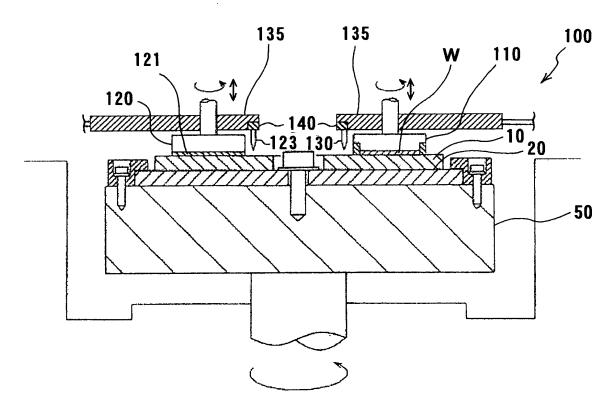
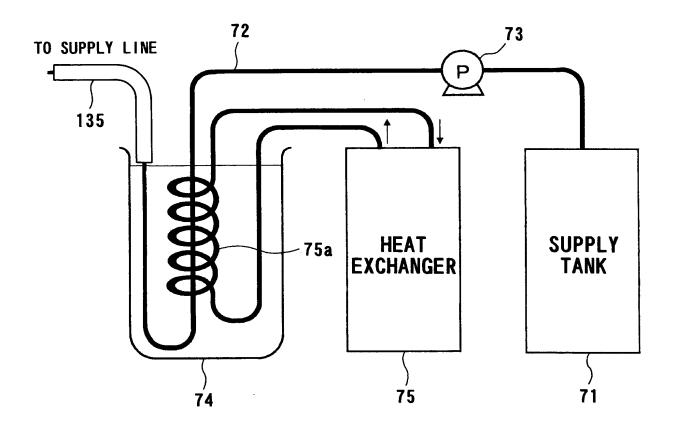
1/10 F I G. 1



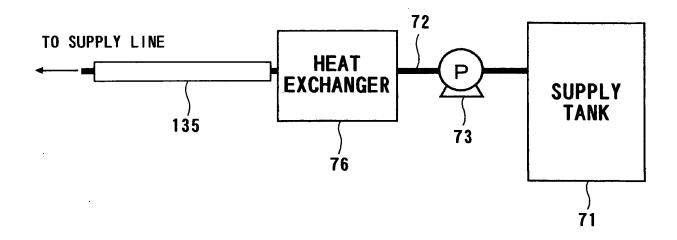
F 1 G. 2



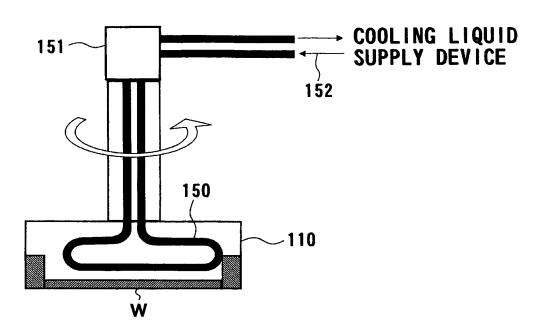
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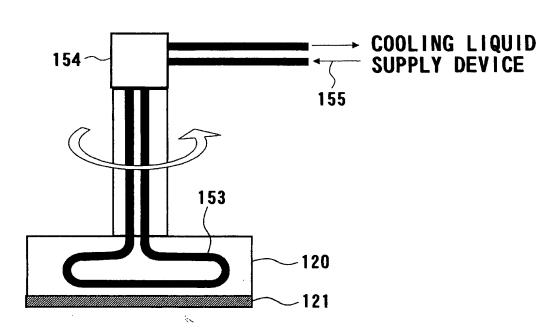
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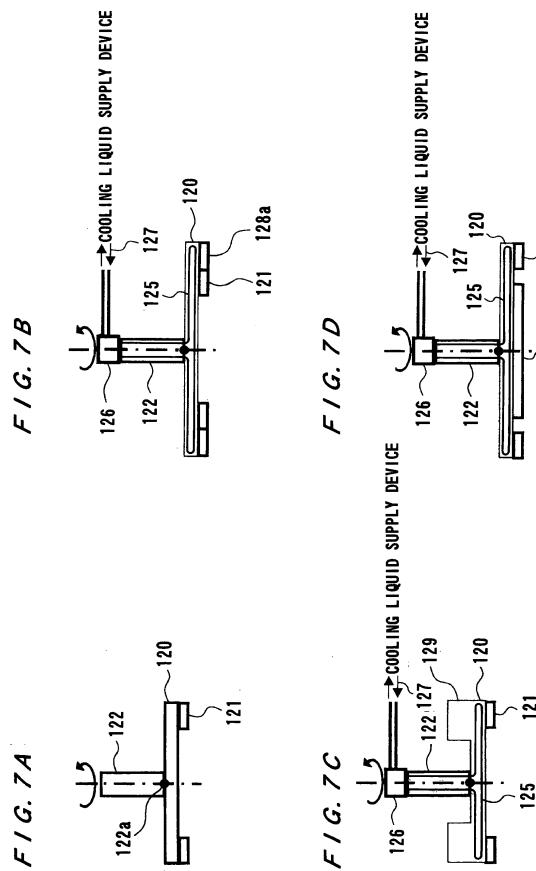


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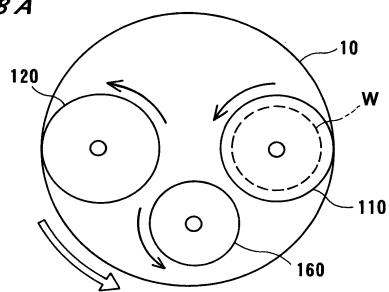
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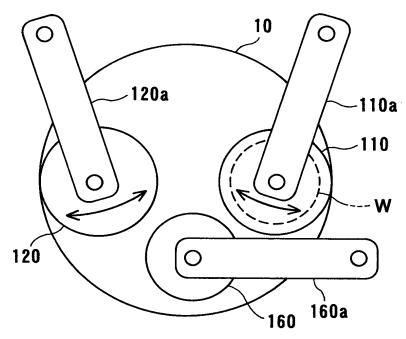


128b

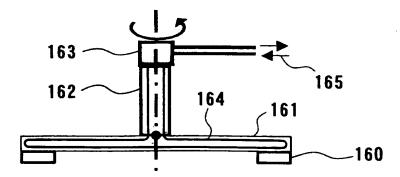
F I G. 8 A



F / G. 8 B



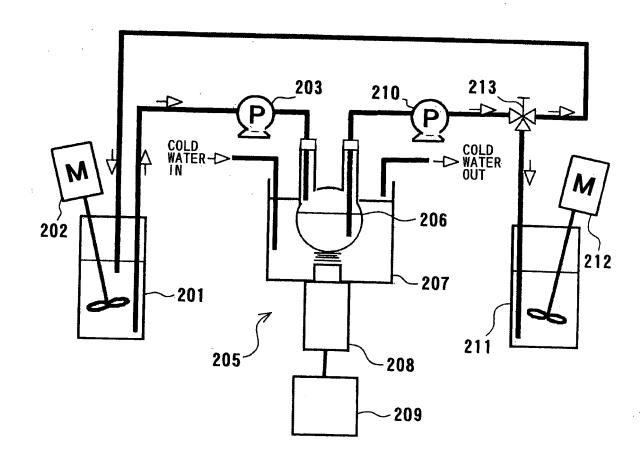
F 1 G. 8 C



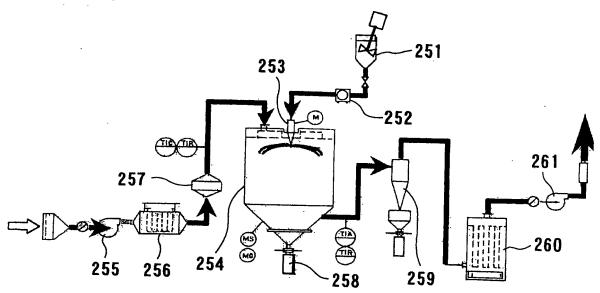
F / G. 9

STEP 1 PREPARE A MATERIAL OF A FIXED ABRASIVE STEP 2 PRODUCE A FORMING MATERIAL COMPRESS OR HEAT PRESSING A FORMING METERIAL TO PRODUCE A FORMED BODY STEP 3 STEP 4 FIX A FORMED BODY TO A SUPPORTING MEMBER STEP 5 COMPLETE A POLISHING TOOL

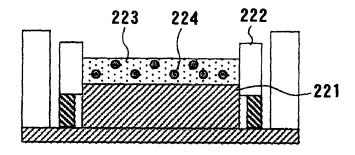
F/G. 10



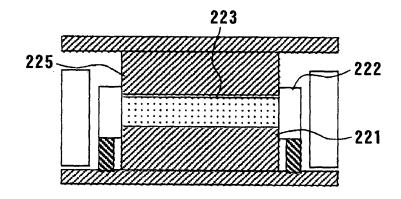
F/G.11



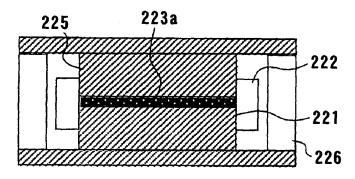
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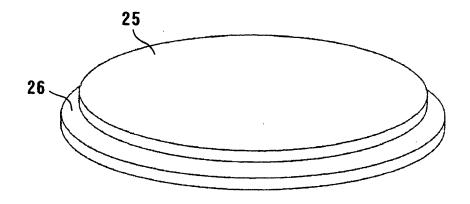
F / G. 12B



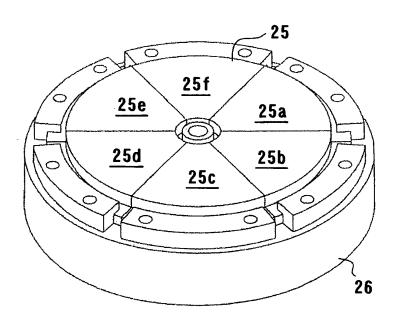
F | G. 12C



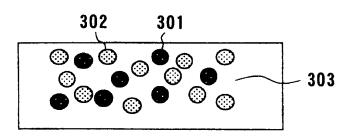
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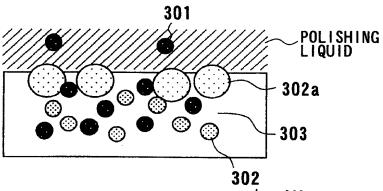
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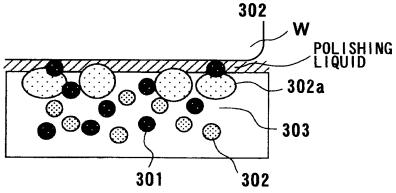
F | G. 14A



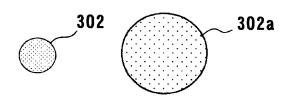
F / G. 14B



F | G. 14C



F | G. 14D



F | G. 14E

